

Thank you for purchasing this high quality Banlaw product. Please read through and understand the information in this Product Data Sheet (PDS) BEFORE installation or operation of the product to avoid accidental personal injury or property damage.

# **1 PRODUCT DESCRIPTION**

Banlaw introduced their first dry-break diesel refuelling Nozzles and Receivers into the market in the 1980's in response to a requirement for more ergonomic and robust "industry standard" refuelling couplings rated for higher diesel flowrates.



Figure 1 - Examples of Banlaw Receivers

Figure 1 shows examples of current Banlaw 23 and 43 series Receivers. The "23" series are rated to a maximum rated diesel flowrate of 800LPM (211GPM), and the "43" series are rated to a maximum rated diesel flowrate of 1000LPM (264GPM).

Banlaw Receivers are available in a variety of models (variants) within each series, including the Banlaw FuelTrack<sup>™</sup> Receivers incorporating the Banlaw proprietary automatic (vehicle) identification – i.e. "auto ID" – feature.

**The 23 series "Mining" Receivers are compatible with the industry standard refuelling "nozzles"**, commonly used as the means of refuelling plant equipment and smaller bulk diesel storage tanks in the mining and construction industries. Other 23 series models – e.g. "Rail" – and Banlaw 43 series Receivers **are only compatible with a matching Banlaw Nozzle**.

This document specifically covers the principal specifications, installation, commissioning, operation, maintenance and servicing requirements and guidelines of Banlaw 2" (DN50) Diesel Refuelling and Fluid Transfer Receivers. End-users requiring additional information should refer to the Banlaw website, contact Banlaw or your nearest authorised Banlaw distributor. Similarly, persons wanting information other Banlaw refuelling products and Receiver accessories should also refer to the website or same contacts.

#### CAUTION

The content of this document is <u>not</u> meant to override or substitute any applicable Statutory, Regulatory, Customer/Site, etc. Health Safety (WHS) & Environment (HS&E) requirements.

All works should only be performed by trained, qualified and competent personnel who are aware of the hazards associated with the constituent components of this installation in addition to the "system" as a whole. Failure to comply with these practices may result in death, serious bodily injury, loss of equipment and environmental damage.



A risk assessment (job hazard analysis - JHA) should be conducted PRIOR to the start of any works or actions within this document. Whilst every effort has been made to ensure the execution of this document represents no HS&E hazard, Banlaw takes neither responsibility nor liability for the consequences and damages that may occur in the execution of works within this document.

Persons conducting or otherwise involved with the execution of the works within this document and project have an obligation to ensure that all HS&E requirements are known and understood, and subsequently followed at all times.

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# 1.1 Glossary of Terms

The following glossary defines key terms used within this document.

Dry-Break	An industry term used to describe a fluid coupling which is of the "normally closed" or liquid
	tight state whilst ever this coupling remains disconnected from its mating coupling. Fluid
	(fuel) pressure may exist within the coupling, although no fluid discharge may occur whilst
	the coupling remains in the normally closed (dry-break) state.
Nozzle	A female refuelling coupling (coupler), normally attached to the end of the dispensing
	(supply) line (e.g. dispensing hose). A Nozzle engages with a Receiver to form a sealed
	(liquid-tight) connection for the pressurised transfer of a liquid (e.g. diesel).
Receiver	A male refuelling coupling (coupler), normally attached to the inlet of the vessel to be filled
	via the Nozzle.
Tank Vent	For the purposes (scope) of this document, a Tank Vent (or Vent) shall refer to a Banlaw
	Vent (or Vent of same kind) specifically designed to be compatible with the Banlaw guick-
	fill refuelling system.
Ouick-Fill	An industry term used to describe a complete dry-break diesel refuelling system, consisting
	of a Nozzle. Receiver and Tank Vent(s). This system is the same kind as the Banlaw
	refuelling system, specifically a system which relies on the closure of the Tank Vent(s) once
	the Tank(s) is refilled, the short-term pressurisation of the Tank(s), and the automatic shut-
	off (i.e. closure) of the Nozzle.
Overfill	Refers to a system designed to supplement (complement) a Ouick-Fill System, but where
Protection	the OFP system acts as the primary (first) means of terminating the inflow of liquid into the
(OFP)	tank without the need for pressurisation of the tank(s).
Flash Point	"The lowest temperature, corrected to a barometric pressure of 101.3kPa(a) (i.e. 1 atm), at
(FP)	which application of a test flame causes the vapour of the test portion to ignite under the
	specified conditions of the test." [AS1940-2004].
Combustible	"Any liquid, other than a Flammable Liquid, that has a Flash Point, and has a Fire Point that
Substance	is less than its Boiling Point." [AS1940-2004]. Other definitions denote a combustible liquid
(Liquid)	as having a Flash Point of >60.5°C (>140.9°F). In addition; "Combustible liquids that are
	stored, handled or processed at a temperature $T \ge (FP-6^{\circ}C)$ should be considered as
	flammable liquids. Zonal (hazardous area) distances for such liquids should be determined
	accordingly in accordance with this Standard unless a detailed classification indicates
	otherwise." [AS/NZS 60079.10.1-2009 ZA.5].
Flammable	"Liquids, or mixtures of liquids, or liquids containing solids in solution or suspension which
Substance	give off a flammable vapour at temperatures of not more than 60.5°C (140.9°F), closed cup
(Liquid)	test, or not more than 65.6°C (150.1°F), open cup test, normally referred to as the Flash
	Point." [AS1940-2004]. In addition; "Combustible liquids that are stored, handled or
	processed at a temperature T $\ge$ (FP-6°C) should be considered as flammable liquids.
Diesel Fuel	Clean (filtered) automotive grade diesel fuels, including summer and winter blends. Excludes
	heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc.
Explosive	heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc. "Mixture with air, under atmospheric conditions, of flammable substances in the form of gas,
Explosive Atmosphere	heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc. "Mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining flame
Explosive Atmosphere	heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc. "Mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining flame propagation." [AS/NZS 60079.10.1-2009].
Explosive Atmosphere Hazardous	heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc. "Mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining flame propagation." [AS/NZS 60079.10.1-2009]. "An area in which an Explosive Atmosphere is or may expected to be present, in quantities
Explosive Atmosphere Hazardous Zone	heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc. "Mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining flame propagation." [AS/NZS 60079.10.1-2009]. "An area in which an Explosive Atmosphere is or may expected to be present, in quantities such as to require special precautions for the construction, installation and use of
Explosive Atmosphere Hazardous Zone	<ul> <li>heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc.</li> <li>"Mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining flame propagation." [AS/NZS 60079.10.1-2009].</li> <li>"An area in which an Explosive Atmosphere is or may expected to be present, in quantities such as to require special precautions for the construction, installation and use of equipment." [AS/NZS 60079.10.1-2009]. The classification of a Hazardous Zone is</li> </ul>
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Explosive Atmosphere Hazardous Zone Spring	<ul> <li>heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc.</li> <li>"Mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining flame propagation." [AS/NZS 60079.10.1-2009].</li> <li>"An area in which an Explosive Atmosphere is or may expected to be present, in quantities such as to require special precautions for the construction, installation and use of equipment." [AS/NZS 60079.10.1-2009]. The classification of a Hazardous Zone is conducted in accordance with the governing Standards – typically specific to regions/countries, in the absence of universal (harmonised) Standards.</li> <li>Within this document "spring setting" applies to the setting of the automatic shut-off</li> </ul>
Explosive Atmosphere Hazardous Zone Spring Setting	<ul> <li>heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc.</li> <li>"Mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining flame propagation." [AS/NZS 60079.10.1-2009].</li> <li>"An area in which an Explosive Atmosphere is or may expected to be present, in quantities such as to require special precautions for the construction, installation and use of equipment." [AS/NZS 60079.10.1-2009]. The classification of a Hazardous Zone is conducted in accordance with the governing Standards – typically specific to regions/countries, in the absence of universal (harmonised) Standards.</li> <li>Within this document "spring setting" applies to the setting of the automatic shut-off (closure) feature of a Nozzle. This feature is responsive to liquid (i.e. diesel) pressure within</li> </ul>
Explosive Atmosphere Hazardous Zone Spring Setting	<ul> <li>heavy distillates, e.g. bunker oils, heavy fuel oils (HFO), etc.</li> <li>"Mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining flame propagation." [AS/NZS 60079.10.1-2009].</li> <li>"An area in which an Explosive Atmosphere is or may expected to be present, in quantities such as to require special precautions for the construction, installation and use of equipment." [AS/NZS 60079.10.1-2009]. The classification of a Hazardous Zone is conducted in accordance with the governing Standards – typically specific to regions/countries, in the absence of universal (harmonised) Standards.</li> <li>Within this document "spring setting" applies to the setting of the automatic shut-off (closure) feature of a Nozzle. This feature is responsive to liquid (i.e. diesel) pressure within the Nozzle and can be adjusted by changing the specification of the Piston Spring within the</li> </ul>

# **1.2 Receiver Family Overview**

Banlaw Dry-Break Diesel Refuelling Receivers are a key component used in "quick-fill" diesel refuelling and other liquid (oils, coolants, etc.) transfer systems. Banlaw have 5 major types of receivers which each correspond to a specific nozzle type. The different receiver and nozzle families are not interchangeable.

		Receiver Family				
		800 Series	800 Series	800 Series	1000	Underground
		Mining	Rail	Hydraulic	Series	Series
Process	1.5" NPT(M)	×	×		$\boldsymbol{\times}$	
Connection	2" NPT(M)			$\checkmark$		$\mathbf{X}$
Available	DN50 Code 61"		×	$\boldsymbol{\times}$		$\mathbf{x}$
	Light		$\mathbf{x}$	$\mathbf{x}$		$\mathbf{x}$
Spring Sotting	Medium	$\checkmark$	$\checkmark$	$\bigcirc$		
Available	Medium Heavy		×	$\boldsymbol{\otimes}$		$\mathbf{x}$
	Heavy		$\mathbf{x}$	×		$\mathbf{x}$
FuelTrack Variant			$\bigotimes$			$\mathbf{x}$
Cold Temp Variant			×	×		×



# Figure 7 – Example of a "Pressurised Tank" Refuelling System

The example shown in Figure 7 is a basic "quick-fill" tank refuelling system incorporating a Banlaw Nozzle, Receiver, and Tank Vent. The means of fuel flow shut-off in such systems is by closure of the Vent, (internal) *pressurisation* of the tank, and automatic shut-off (closure) of the Nozzle.

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# **1.3 Part Numbering and Receivers Available**

Please refer to Banlaw brochures or the Banlaw Product Catalogue for a full inventory of Receivers available. Table 2 details the key aspects of Receiver part numbers, with examples.

CHARACTER	DESCRIPTION	EXAMPLES
"AUS"	Generic Prefix (1) – Standard Receivers	AUS23
"BRM"	Generic Prefix (2) – Standard Receivers	BRM23K
"BFT"	Generic Prefix (3) – FuelTrack (Auto ID) Receivers	BFT43K
"วว"	23 Series – max. diesel flowrate of 800LPM	BRM23K
23	(211GPM)	
"/2"	43 Series – max. diesel flowrate of 1,000LPM	BRM43K
45	(264GPM)	
"R"	Banlaw "Rail" series Receiver	AUS23KR
"B"	Banlaw "Hydraulic" series Receiver	AUS23KB
"化"	Paceiver supplied with a Dust Cap	(Applies to Most
N N	Receiver supplied with a Dust Cap	Receivers)
"CT"	Banlaw Cold Temperature rated Receiver	BRM23K-CT
"CAT"	With Caterpillar (Cat) split-flanged outlet connection	BFT23KCAT

**Table 4 - Key Part Number Details** 

Part numbers describe the basic functionality of the receivers. All receivers only include a spring code descriptor if it is not a medium set receiver. The "S" in the FuelTrack Receivers denotes the material Stainless Steel. "CAT" denotes a DN50 Code flange with an o-ring face seal. Blank fields are available configurations but the part number does not reference that feature. Fields of n/a mean that configuration is not available.

Receiver	Part Number Base	Family Code	Сар	Group Type		Spring Settir	Cold		
Family					Light	Medium*	Medium Heavy	Heavy	Temp.
Mining Series	BRM	23			L		MH	Н	-CT
Rail Series	AUS	23		R	n/a		n/a	n/a	n/a
Hydraulic Series	AUS	23	к	В	n/a		n/a	n/a	n/a
1000 Series	BRM	43			L		MH	Н	-CT
Underground Series	AUS	46			n/a		n/a	n/a	n/a

Table 1: Banlaw Receiver Part Numbering. \* Medium "M" is not entered into the part number.

## Example:

BRM23KL-CT – Banlaw Mining Series Receiver with a Light spring setting and Fluorosilicone seals for cold environments.

BRM23K - Banlaw Mining Series Receiver with a Medium spring setting. Note "M" is silent.

FuelTrack	Part			Group	Spring Setting - 1 CHOICE				Cold
Receiver Family	Number Base	Code	Сар	Туре	Light	Medium	Medium Heavy	Heavy	Temp.
Mining	BET	22			LS	S		Н	-CT
Series		23		CAT		n/a	n/a	n/a	n/a
Hydraulic Series	AUS	23	К	H15	n/a		n/a	n/a	n/a
1000 Series	PET	т 12			LS	S	n/a	Н	-CT
1000 Selles		-10		CAT		n/a	n/a	n/a	n/a

Table 2:Banlaw FuelTrack Receiver Part Numbering. \* Medium "M" is not entered into the part number.

# Example:

BFT43KCAT – Banlaw 1000 Series Receiver with a Code 61 Flange light spring setting and Fluorosilicone seals for cold environments.

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## 1.4 Receiver Gallery



#### DRY-BREAK DIESEL REFUELLING RECEIVERS

#### 800 Series – Hydraulic

The 800 Series Hydraulic receivers are only compatible with the Banlaw 800 Series Hydraulic Nozzles. The Hydraulic Series system is for the transfer of light oils or used to differentiate between different fuel types without risking cross contamination. Only the 1.5" NPT(M) variant has FuelTrack compatibility. The Hydraulic Receiver is manufactured from steel with a silver zinc plating.



# 1.5 Key Features

Since their inception, Banlaw Receivers have evolved as a key part of Banlaw's commitment to innovation and continuous improvement. Considered a market leader, Banlaw Receivers provide industry-leading standards of safety, reliability, durability and versatility.



Figure 9 illustrates the key external features of a Banlaw Receiver.

Figure 9 - Key External Features of Banlaw Receiver

Key advantages of Banlaw Receivers include;

- Banlaw 23 model "Mining" series Receivers (e.g. BRM23K series) suit Banlaw 800 model Nozzles and all industry standard Nozzles, e.g. Wiggins ZZ9A1 and ZZ9A2, FloMAX FN600 and FNBL, etc.
- Wearing and structural parts manufactured from stainless steel, not aluminium or plastic.
- Banlaw 43 model Receivers (e.g. BRM43K series) suit only the Banlaw 1000 model Nozzles, allowing the higher flowrate capability (1,000LPM, 264GPM) of the 43 and 1000 combination to be assigned to dedicated high flowrate dispensing lines, avoiding the risk of a high flowrate line dispensing into a tank(s) with a lower flowrate capability.
- Supplied with Dust Cap.
- Cold Temperature ("-CT") models available for safe and reliable operation in cold climates experiencing ambient temperatures below -10°C (14°F).
- Lip style piston seal used on Poppet, providing superior sealing and extended service life.
- Manufactured, assembled and factory **tested** in accordance with Banlaw's ISO9001 certification.
- Banlaw FuelTrack<sup>™</sup>/ResTrack<sup>™</sup> Receiver models available to support the *automatic identification (auto ID)* functionality of the Banlaw ResTrack<sup>™</sup> system arguably the most *secure* fluid management system of its kind available in the market.
- Available in pre-set spring settings (refer section 1.4) to achieve set variations in the shut-off pressure of a Nozzle used with the Receiver, e.g.;
  - "Light" (L); *increases* the liquid pressure at which a Nozzle automatically closes.
  - o "Medium" (M); the industry standard Receiver setting.
  - "Medium-Heavy" (MH); *decreases* the liquid pressure at which a Nozzle automatically closes.
  - "Heavy" (H); further *decreases* the liquid pressure at which a Nozzle automatically closes.

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# 1.6 Receiver Spring Settings

Each Receiver is available with a pre-set spring setting



Selection of the required Spring Setting should be performed prior to purchase of a Receiver. The adjustment of the Spring Setting within a Receiver is <u>not</u> possible once the Receiver is purchased. The use of a Receiver with an inappropriate Spring Setting is potentially unsafe, and likely to increase the risk level of hazards such as:

- Overfilling of the tank(s).
- Internal over-pressurisation of the tank(s).
- Fuel spillage.
- Personal injury, fire, or explosion.

Please conduct Banlaw for information on Receiver Spring Settings.

"IF IN DOUBT, ASK!"

The use of a Receiver with a pre-set (poppet) spring setting allows the <u>combination</u> of a Nozzle and Receiver – each with pre-set spring settings – to best suit a *specific* refuelling application. For example, applications with lower system (i.e. dynamic + static) fluid head pressures and/or tank(s) with lower safe (design) working pressure ratings may benefit from a Receiver with a <u>higher</u> (i.e. heavier) spring setting to <u>decrease</u> the fluid pressure – and internal tank pressure – at which the Nozzle will automatically close, terminating the flow of fuel into the tank(s). Conversely, applications with higher system fluid head pressures may benefit from a Receiver with a <u>lower</u> (i.e. lighter) spring setting to <u>increase</u> the fluid pressure at which the Nozzle will automatically close. In the absence of a "zero tank pressure" overfill protection (OFP) system, effectively managing the "balance" between mitigating premature nozzle shut-off and over-pressurisation of a tank is an important requirement for the variety of possible refuelling applications.

Figure 10 is a simplified diagram illustrating the interface between the nozzle and receiver during refuelling and the *forces* involved in opening or closing the nozzle.



Figure 10 - Simplified General Arrangement of Nozzle and Receiver Interface

Figure 11 provides a basic illustration of the relationship between Nozzle and Receiver spring settings.

# LOWER NOZZLE SHUT-OFF PRESSURE

LIGHTER NOZZLE SETTING

HEAVIER RECEIVER SETTING

# HIGHER NOZZLE SHUT-OFF PRESSURE

LIGHTER RECEIVER SETTING

## Figure 11 - Relationship Between Nozzle and Receiver Spring Settings

**HEAVIER NOZZLE SETTING** 

The (poppet) spring setting of a Banlaw fuel receiver is marked onto each receiver assembly – refer example in Figure 12. Settings may be marked with a punch or laser etching. Receivers with the Medium or "Standard" spring setting do not incorporate the Alpha Character within their part number, e.g. "BRM23K – Medium Mining Receiver to suit 800LPM Nozzles".

Receiver Spring Setting	Alpha Character	Nozzle Shut-Off Pressure Offset (± 5 kPa)
Light	L	+15 kPa (2.2psi)
Medium (Standard)	М	0 kPa
Medium-Heavy	MH	-15 kPa (2.2psi)
Heavy	Н	-25 kPa (3.6psi)

Table 3 - Receiver (Poppet) Spring Settings

The shut-off pressure offset in Table 1 is the difference in Nozzle shut-off pressure experienced by selecting a Receiver setting as compared to a Medium Receiver (Standard).

Examples;

- Replacing a Medium (standard) receiver with a Light receiver will *increase* the shut-off pressure by 15 kPa.
- Replacing a Light receiver with a Heavy receiver will *reduce* the shut-off pressure by 40 kPa.

Please refer to the Product Data Sheet (PRH-REF-70) for information on Nozzle spring settings.





Figure 12 - Examples of Spring Setting Markings



Most refuelling applications utilising a Banlaw or similar Nozzle and Receiver combination are accommodated using **"Medium" (M)** <u>Receiver</u> spring settings; however, growing use of larger plant equipment and higher refuelling flowrates is creating a requirement for <u>Lighter Receiver</u> spring settings. In addition, the use of non-metal (i.e. plastic, resin) fuel tanks are often best served using a <u>Heavier</u> <u>Receiver</u> spring setting.

To provide the highest practicable level of protection, Banlaw recommends a suitable "zero tank pressure" overfill protection (OFP) system – e.g. Banlaw FillSafe<sup>™</sup> - is considered for all tanks.

# 1.7 FuelTrack (Auto ID) Receivers

Banlaw FuelTrack Receivers are easily identified by the design of the Poppet. Standard Receivers use a stainless-steel poppet, whereas FuelTrack Receivers use a composite Poppet – refer Figure 13.



Figure 13 - Standard Receiver (left) and FuelTrack Receiver (right)

# 1.8 Nozzle and Receiver Compatibility

Table 3 details the cross-compatibility of Banlaw Nozzles and Receivers.

BANLAW NOZZLE & RECEIVER COMPATIBILITY				
Nozzles Series	Receivers Series			
	Banlaw 23 "Mining" Wiggins ZN2, JNC2, JNX, etc.			
Banlaw 800 "Mining"	Caterpillar			
Banlaw BAMS5 "Bulk Transfer"	FIoMAX International FR, FRA, FRS, etc.			
	Fast Fill Systems R150, R150CV, etc.			
	#See also Note 1 (below)			
Banlaw FuelTrack 800 "Mining"	Banlaw FuelTrack 23 "Mining"			
Damaw I der Hack 800 Minning	#See also Note 2 (below)			
Banlaw 800 "Rail" Banlaw BARS5 "Bulk Transfer"	Banlaw 23 "Rail"			
Banlaw 800 "Hydraulic" Banlaw BAHS5 "Bulk Transfer"	Banlaw 23 "Hydraulic"			
Banlaw FuelTrack 800 "Hydraulic"	Banlaw FuelTrack 23 "Hydraulic"			
Banlaw 1000	Banlaw 43			
Banlaw BAMS6 "Bulk Transfer"	Ballidw 40			
Banlaw FuelTrack 1000	Banlaw FuelTrack 43			

 Table 5 - Banlaw Nozzle and Receiver Compatibility

**NOTES:** 1. Receiver OEM's and Part Numbers subject to change. Banlaw 800 "Mining" series Nozzles will also suit compatible Receivers of the same type (basic design) manufactured by OEM's not listed.

2. Banlaw FuelTrack 800 "Mining" series Nozzles will suit Receivers compatible with the Banlaw 800 "Mining" series Nozzles, however the automatic identification (auto ID) feature of the FuelTrack (or Banlaw ResTrack) system will be *inoperable*.

3. The use of a Nozzle and Receiver combination deemed as incompatible is not condoned by Banlaw and will create potentially serious safety and environmental hazards.

4. Applications where a Banlaw product is used with a non-Banlaw (i.e. third party) product will consider the specifications of **each** product as a **combination**. In **all** such cases;

- a. <u>Minimum</u> specification (lower threshold or limit); the <u>highest</u> specification nominated by Banlaw or the Receiver OEM shall apply;
  - i. Example 1; when a Receiver with no minimum flowrate limit is used with a Nozzle rated to a minimum of 90LPM (24GPM), the minimum permissible flowrate of this combination shall be 90LPM (25GPM).
  - ii. Example 2; when a Banlaw Cold Temperature series Nozzle rated to -51°C (-60°F) is used with a Receiver rated to -10°C (14°F), the minimum recommended operating temperature shall be -10°C (14°F).
- b. <u>Maximum</u> specification (upper threshold or limit); the <u>lowest</u> specification nominated by Banlaw or the Receiver OEM;
  - i. Example; when a Nozzle rated to 800LPM (211GPM) is used with a Receiver rated to 570LPM (150GPM), the maximum permissible flowrate of this combination shall be 570LPM (150GPM).

# 2 IMPORTANT RESTRICTIONS ON THE USE OF THIS PRODUCT

- **NARRING** The safe installation and subsequent operation of a Banlaw product relies on the completion of all necessary *"due diligences"* for the assessment of the Banlaw product(s) being suitable for the intended application(s). Such an assessment is best achieved through the cooperation of the supplier/OEM (Banlaw) and the customer or end-user. Once such an assessment deems the Banlaw product(s) to be suitable, the customer or end-user shall ensure effective *"change management"* applies should any prominent or influential aspect of the application (upon which the initial assessment was based) be subject to change and may affect the ongoing suitability (i.e. safety and proper function) of the Banlaw product.
  - 2. Some Banlaw products incorporate external and internal components manufactured from aluminium. Products containing external (exposed) aluminium are typically unsuitable for use within an underground coal mine, or otherwise within an area where the use of external aluminium components (or other materials within the product) are prohibited for use in such areas in accordance with applicable governances.

# 

- During October 2010 Banlaw conducted a self-assessment (Banlaw document EBL-19) of the Banlaw dry-break diesel refuelling Receivers (and mating Banlaw Nozzles) under the requirements of the European Union (EU) Pressure Equipment Directive (PED) 97/23/EC. The outcome of this assessment was that these products do not require the CE mark when used in accordance with the Banlaw product specifications. Unless noted otherwise by Banlaw, this product has <u>not</u> been assessed under any other Regulatory or Industry Standard, Code, Directive, Guideline or other governance which may apply to the use of this product in applications where a governance applies. Please consult Banlaw <u>prior</u> to installation if in doubt.
- 2. Please refer to Table 3 for details of *compatibility* of Banlaw Nozzles with Banlaw and non-Banlaw Receivers. The use of a Nozzle and Receiver combination deemed as incompatible is not condoned by Banlaw and will create potentially serious safety and environmental hazards.
- 3. Banlaw Dry-Break Refuelling products are designed and tested for use with <u>clean</u> (i.e. filtered) automotive grade diesel fuels, including commercial biodiesel blends. This Banlaw product is <u>not</u> recommended for use with waste diesel fuel, or with diesel fuel containing contamination levels beyond those stipulated by governances and guidelines such as the current Worldwide Fuel Charter (WWFC) and fuel quality requirements of modern diesel engine manufacturers. The use of this product with fuel of higher contamination levels may cause the improper operation (failure) of the product and other detrimental effects. Banlaw recommends adequate fuel contamination controls (e.g. filtration) for all fuels passing through a Banlaw Nozzle;
  - a. The use of a Banlaw Nozzle with an alternate liquid type e.g. a light oil
     may be conditionally acceptable *after* consultation with Banlaw.
  - b. Banlaw "Hydraulic" Nozzles (i.e. BNH800 series) and Receivers have traditionally been used with solcenic oils without incident.

#### DRY-BREAK DIESEL REFUELLING RECEIVERS

- 4. Banlaw products are <u>not</u> recommended for use with AdBlue, corrosive, oxidizing, acids, alkaline, solvents, flammable, explosive or gaseous (compressible) fluids or with an alternative fluid (or substance) whose properties may affect the safety, function or reliability of the product.
- 5. Specifically, for Banlaw Cold Temperature series products, noticeable physical changes (e.g. clouding, additive drop-out, agglomeration, thickening, etc.) in the diesel fuel passing through the product may cause reduced functionality of the product.

# **3 PRODUCT SPECIFICATIONS**

BANLAW 23 MODEL RECEIVERS			
Max. Diesel Flow Rate LPM (GPM)	800LPM (211GPM)		
Min. Flow Rate LPM (GPM)	Not Applicable		
	-10°C (14 °F) to 55°C (131°F)		
Operating Temp. Range °C (°F)	Cold Temperature (-CT) series; -51°C (-60°F) to 55°C		
	(131°F)		
Max. Internal SWP kPa (psi)	2,000kPa (290psi)		
	Clean (filtered) Automotive Diesel Fuels, incl. Bio-		
Compatible Fluid Types	Diesel Blends		
	Refer also section 2.		
Principal Material Composition	Stainless Steel, Zinc Plated Steel, Viton®, Acetal,		
Fincipal Material Composition	Fluorosilicone, Nylon, Aluminium, Brass		
Brooses Connection (Outlet)	Varies – please consult Banlaw Product Data Sheet		
Frocess connection (outlet)	(PDS)		
Nom. Mass of Receiver	Varies – please consult Banlaw Product Data Sheet (PDS)		

BANLAW 43 MODEL RECEIVERS			
Max. Diesel Flow Rate LPM	1,000LPM (264GPM)		
(GPM)			
Min. Flow Rate LPM (GPM)	Not Applicable		
	-10°C (14 °F) to 55°C (131°F)		
Operating Temp. Range °C (°F)	Cold Temperature (-CT) series; -51°C (-60°F) to 55°C		
	(131°F)		
Max. Internal SWP kPa (psi)	2,000kPa (290psi)		
	Clean (filtered) Automotive Diesel Fuels, incl. Bio-Diesel		
Compatible Fluid Types	Blends		
	Refer also section 2.		
Principal Material Composition	Stainless Steel, Zinc Plated Steel, Viton®, Nitrile (NBR),		
Fincipal Material Composition	Acetal, Fluorosilicone, Nylon, Aluminium, Brass		
Process Connection (Outlet)	2" NPT (M)		
Nom. Mass of Receiver & Dust Cap	≈ 1.4kg (3.2lb)		

#### Legend:

"SWP"; Maximum recommended Safe Working Pressure

"LPM"; Litres per minute (volumetric flowrate)

"GPM"; US Gallons per minute (volumetric flowrate)

"Max."; Maximum (upper limit)

"Min."; Minimum (lower limit)

**Notes:** 1. All pressure data refers to the *internal* fluid pressure, where each product is in "as new" condition.

2. The core functionality of Cold Temperature ("-CT") series Receivers (and Banlaw Nozzles) has been tested in an independent laboratory at -51°C (-60°F). These products are fitted with fluid seals rated for operation below -60°C (-76°F).

# **4 INSTALLATION & COMMISSIONING GUIDELINES**

This Installation & Commissioning Guide is general and is not meant to replace or override installation guidelines that arise out of a *due diligence* assessment of a Banlaw product for a specific (intended) application.

The scope of this section applies to this Receiver, e.g. BRM23K, etc. Where other products are mentioned – e.g. Nozzles and Swivels – end-users must refer to **separate** Banlaw documentation covering each product <u>prior</u> to their installation.



CAUTION

## General Installation Notes;

- 1. Conduct a **Job Hazard Analysis** (JHA) <u>*prior*</u> to install to mitigate health, environmental and equipment hazards.
- 2. Do **<u>NOT</u>** install any parts that are damaged or are otherwise faulty.
- 3. Do **<u>NOT</u>** install parts which are not compatible with mating parts or parts which do not satisfy the specifications of the system.
- 4. Conduct all necessary measures to *prevent the ingress of contamination* into the Banlaw Receiver and other components.
- 5. Only engage threads of the same thread type. Ensure all threaded connections are clean and in good condition. Avoid over-tightening.
- 6. An appropriate thread sealant is recommended on threaded process connections (i.e. outlet) of the Receiver. Use *sparingly* and avoid excess use of Loctite and related products.
- 7. Apply a grease or suitable lubricant to O'rings and other seals prior to install.
- 8. Use consumables (e.g. Loctite products) strictly in accordance with the OEM Safety Data Sheet (SDS) and operating guidelines. Do not use consumables beyond their expiry date.

# 4.1 **Pre-Installation Guidelines**



- Ensure a Receiver with the correct Spring Setting (refer section 1.4) is being installed. Failure to select the proper Receiver setting will increase the risk of hazards such as;
  - Overfilling and the likely internal over-pressurisation of the tank(s).
  - Spillage of fuel, environmental damage, or fire.
  - Premature shut-off of the Nozzle, i.e. automatic shut-off of the Nozzle before the tank is filled.
- This Product shall only be used by *competent persons*, trained and/or directly supervised in their safe and proper operation.

# 4.2 Installation Procedure



In preparation for the installation of a new Receiver, **the fuel level within the tank must be** <u>below</u> **the tank fill point**. This will prevent the discharge (spillage) of fuel from the tank once the existing Receiver or other tank refuelling coupler is removed. Drainage may not be necessary if there is a valve or similar means of positively isolating the tank from the Receiver connection.

- 1. Complete all necessary hazard mitigation, monitoring and control actions as per the JHA.
- 2. Once the tank is ready to accept this new Receiver, remove the Receiver from its packaging (leave within packaging until just prior to install). Remove any dust caps, plugs etc. from ports.
- 3. Check that the Receiver and Dust Cap are in good condition and free of damage. A defective product should not be installed.
- 4. Ensure the Receiver Dust Cap lanyard is secured by installing the supplied spring-loaded clip around the *top* (major diameter) of the 2" NPT (M) thread – refer Figure 16. If this is impractical the spring clip may instead be removed, and the lanyard loop secured adjacent the tank fill point using a secure fastener. Banlaw recommends the Dust Cap lanyard is properly secured to help prevent discarding of the Dust Cap.
- 5. For Receivers with threaded process connections (outlets), apply thread sealant e.g. Loctite 567 *sparingly* to the thread. Ensure the mating threaded port on the tank inlet is in good condition, clean, dry and free from any debris and contamination. Align the Receiver concentrically with the port and carefully install the Receiver into the tank port. Using a 63.5mm AF hex long socket e.g. Banlaw AUSRSOCKET tighten the Receiver into the port by the required torque or threaded engagement. Figure 16 shows an example of a Banlaw Receiver and Dust Cap installed.



- Avoid overtightening. With appropriate thread sealant, a 2" NPT threaded connection should be tightened to approximately 1.5 to 2 turns (i.e. 5mm, 13/64") <u>past</u> hand-tight engagement. I.e. NPT threads are tightened according to the length of thread engagement, not a torque.
  - Do **NOT** use power tools, i.e. impact wrenches etc.
- Do NOT grip the front cylindrical section of the Receiver for tightening or untightening purposes (refer Figure 15) – use only the *full* hex of the Receiver body (refer Figure 14).

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DRY-BREAK DIESEL REFUELLING RECEIVERS



Figure 14 - Banlaw AUSRSOCKET



Figure 15 - Improper Use of Hand Tool





# 4.2.1 Banlaw FuelTrack Receivers

Banlaw FuelTrack<sup>™</sup> "auto ID" Receivers – e.g. **BFT**23KS and **BFT**43KS – incorporate a unique serial ID tag device, whose ID tag (code) is assigned to the tank or plant equipment (asset) onto which it is installed. Once the tag is assigned, the onsite Banlaw FuelTrack or ResTrack management system automatically identifies the code and assigns any fuel dispensed into the tank/equipment to its asset number. FuelTrack incorporates several security features which include the prohibition of fuel dispensing into a tank/equipment which does not have a Banlaw BFT receiver fitted, <u>or</u> whose ID tag is not registered within the FMS database. It is therefore important that **the installation process of a BFT series Receiver includes the entry of the unique receiver tag into the FMS database** – please liaise with your site FMS manager (e.g. fuel champion) for assistance. Figure 17 illustrates an example (only) of a BFT ID tag, clearly marked on the FuelTrack receiver. The ID tag is also recorded on a leaflet included within the Receiver packaging.



Figure 17 - Example of Unique BFT Receiver ID Tag

# 4.3 Commissioning Guidelines

There are no specific commissioning requirements for a Banlaw Receiver. Banlaw do however recommend witnessing tank pressures and system performance during the initial refuelling process of each unique refuelling configuration. It is especially beneficial to confirm system performance when a new Receiver (or Nozzle) is installed, or other refuelling system components are modified. These checks provide confirmation that the system is configured correctly and operating within safe working parameters.

Confirmation of initial system performance will help prevent premature nozzle shut off and tank overfill. Additionally, these checks ensure that operators do not need to manually override the shut-off mechanism of the nozzle or are conducting other improper operating practices,

The incidence of operators who manually override the automatic tank pressure shut off function of Banlaw Nozzles by holding the nozzle in the open position is a principal indication that the system is not configured properly or being maintained sufficiently.

# **5 PRINCIPLES OF OPERATION**



- A Banlaw product should only be used by trained personnel, deemed competent in its proper operation. For example, the operation of a Dry-Break Refuelling system by untrained persons introduces potentially serious health and safety risks.
- Any incidents or problems involving the operation of the Receiver and the dry-break refuelling system should be promptly reported and investigated.
- Equipment that is damaged, leaking or otherwise unfit for operation must not be used, but must instead be replaced or repaired prior to use of a diesel refuelling system.
- It is recommended the refuelling event is monitored (supervised). In the event of a system malfunction or other incident, this will allow personnel to react promptly to avoid further escalation of the hazards.
- No attempt shall be made to modify a Banlaw Receiver, unless any such modification is endorsed by Banlaw. For example (only), no attempt shall be made to attach a pipe, hose or other "fitting" to the Receiver to allow it to be used for purposes for which it is not designed i.e. the "splash-filling" of a tank (refer Banlaw BPA-27.

Refuelling couplings, e.g. nozzle and receiver, that are contaminated with dust and other build-up *must be cleaned prior to use*. This will help prevent;

- Contamination entering the system, subsequently increasing the probability of system failure.
- Contamination from entering the fuel stream, increasing the probability of engine fuel system problems.
- Accelerated wear & tear of mating parts.
- Damage to fluid seals, creating fuel leakage.
- Difficulty in properly engaging/connecting the nozzle and receiver.



This document does not include specific information on the procedure for the safe and proper operation of a Banlaw Receiver within a fuel transfer (e.g. refuelling) system. Users are instead asked to refer to alternate Banlaw documents such as PRH-REF-70 for such information.

# 6 MAINTENANCE & SPARE PARTS

**Banlaw Receivers are not field serviceable items**. Replacement Banlaw Receivers are available from Banlaw or your nearest authorised Banlaw agent.



- To maintain the safety, performance and reliability of Banlaw products;
  - Only genuine Banlaw spare parts are to be used.
  - Products should not be tampered with or modified in any manner not endorsed by Banlaw.

The following genuine Banlaw spare parts are available to suit Banlaw Receivers.

BAN	NLAW PART No.	DESCRIPTION	
Standard	Cold Temperature	DESCRIPTION	
AUS23C	AUS23C-CT	Receiver Dust Cap to suit 23 series Receivers	
AUS43C	AUS43C-CT	Receiver Dust Cap to suit 43 series Receivers	

**Table 6 - Receiver Spare Parts** 

# 6.1 **Preventative Maintenance**

# The integrity (sound working condition) of refuelling couplings and the system as a whole is critical to ensure all equipment can be operated in a safe and proper manner.

The working life of equipment depends on many factors, including the environment in which it operates. Dusty and dirty environments more prone to contamination build-up in equipment such as refuelling couplings cause accelerated wear & tear, as does excessive contamination within the fuel stream. Due to the many varied operating environments in which Banlaw equipment is used, any preventative maintenance information provided within this document shall be used a guide – unless noted otherwise.

This Receiver contains relative moving parts and fluid seals which will wear after a period of use. Such wear will be accelerated by contamination within refuelling couplings and within the fuel stream itself. Excessive contamination within the fuel stream may even cause malfunction of the dry-break refuelling equipment and the system.

The following preventative maintenance guidelines apply to Banlaw Receivers;

- Ensure adequate controls and condition monitoring are in place to ensure the contamination levels (and other specifications) of your fuel supply are maintained – *PREVENT* poor quality fuel entering your site's fuel infrastructure and plant equipment.
- 2. Install inline (bulk) filtration on all diesel dispensing lines contact Banlaw for advice.
- 3. Maintain the use of the Receiver Dust Cap and Nozzle Anchors, Holsters, or Dust Caps.
- 4. Remove any contamination from the dry-break Receiver (front end) **prior** to connecting a Nozzle refer contaminated Receiver in Figure 18.
- 5. Visually inspect the Receiver for excessive wear & tear or damage *prior* to connecting a Nozzle.
- 6. Replace a Receiver;
  - a. When the Receiver is excessively damaged refer examples in Figure 19 and Figure 20.
  - b. When fuel leakage occurs from the front (Poppet seal) of the Receiver.
  - c. Otherwise, no later than every 3 years (mining) and 5 years (rail).

#### BANLAW PRODUCT DATA SHEET

**DRY-BREAK DIESEL REFUELLING RECEIVERS** 



Figure 18 - Example of a Contaminated Receiver - No Dust Cap Fitted



Figure 19 – Excessive Wear to Ball Lock Annulus



Figure 20 - Wear to Front of a non-Banlaw Aluminium Receiver

Please contact Banlaw or your nearest Banlaw agent for more detailed preventative maintenance information on a specific product application.

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DAMAGE TO FRONT CIRCUMFERENCE

# 7 TROUBLESHOOTING

This section provides troubleshooting recommendations for the range of Banlaw dry-break Receivers (and Nozzles) when installed, operated and maintained in accordance with Banlaw guidelines.

PROBLEM	PROBABLE CAUSE AND SOLUTION
Premature nozzle	• Increased system head pressure downstream of (after) the
shut-off during	Receiver. Potential causes include;
refuelling.	$\circ$ Excessive restriction to airflow from the tank vent(s) –
	check air filters for condition and breather hoses for
	obstructions (e.g. mud).
	• The flow control valve within the OFP system is throttling
	the flow or faulty – investigate.
	• Premature operation of the OFP system – wait for fuel in
	the tank(s) to settle and restart refuelling.
	• <u>Nozzle</u> spring setting too "low" (light) for application. Contact
	Banlaw or your nearest Banlaw agent for advice (refer also section
	1.4).
	• <u>Receiver</u> spring setting to high (heavy) for application. Contact
	Banlaw or your nearest Banlaw agent for advice (refer also section
	1.4).
	Nozzle flow rate above recommended maximum. Reduce delivery
	flow rate.
	• Excessive free-play (mechanical wear) in the Nozzles operating
	mechanism - replace Nozzle and have faulty Nozzle serviced by an
	authorised Banlaw repair agent.
	• A component in the system has been replaced with a component
	which causes increased flow restriction – investigate and return
	system to the previous state.
	Nozzle flow rate below recommended minimum. Increase delivery
	flow rate.
	<ul> <li>Faulty tank overfill protection (OFP) system.</li> </ul>
	• Faulty Nozzle - replace Nozzle and have faulty Nozzle serviced by
	an authorised Banlaw repair agent.
	• A foreign object is caught within the Nozzle and/or Receiver –
	investigate.
Refuelling	Consult with operators to locate the specific offending refuelling
operators	applications - investigate root cause(s) and rectify.
manually	Confirm appropriate design and configuration of refuelling
overriding the	systems on site – standardise as far as practicable the refuelling
automatic shut-	equipment on plant equipment of similar configurations.
off function of the	• Provide training to refuelling operators stressing importance of not
Nozzle	"jamming" nozzles open.

PROBLEM	PROBABLE CAUSE AND SOLUTION
Tank overfilling	<ul> <li>If fitted, the primary "zero tank pressure" OFP system is faulty –</li> </ul>
	investigate and rectify.
	• If using the "pressurised tank" feature of the dry-break refuelling
	system as a means of OFP;
	<ul> <li>Faulty (i.e. leaking) tank vent(s) – replace vent(s).</li> </ul>
	• Fuel and/or air leakage from tank(s) after closure of the
	vent(s) - identify source of leakage and effectively seal
	(e.g. leaking manual filler point cap).
	<ul> <li>Nozzie of OFF system now rate outside the recommended minimum and</li> </ul>
	maximum range.
	• Nozzle operating handle being forcibly held in the ON (open)
	position during refuelling – assess root cause(s) and rectify.
	<ul> <li>Nozzle is reopened after the tank is filled – train operator(s) on</li> </ul>
	correct nozzle operation.
	<u>Nozzle</u> spring setting too "high" (heavy) for application. Contact
	Banlaw or your nearest Banlaw agent for advice.
	• Tank Vent pressure relief valve setting <u>below</u> tank pressure
	required for Nozzle shut-off. Contact Banlaw or your nearest
<b>F</b> hild Lashana	Banlaw agent for advice.
Fluid Leakage	Faulty fluid seal(s) within Receiver – replace Receiver.
from Receiver	Over-pressurisation of Receiver – maintain fluid pressure under the SWP.
	• Temperature below minimum operating temperature of the
	Receiver – replace Receiver with a Banlaw Cold Temperature
	series Receiver.
	<ul> <li>A foreign object is caught within the Receiver – Investigate.</li> </ul>
	Fuel overly contaminated – investigate and rectify.
between Nozzle	Faulty fluid seal(s) within Nozzle – replace Nozzle and have faulty  Nozzle serviced
and Receiver	<ul> <li>Sealing surfaces on Receiver are damaged – replace Receiver</li> </ul>
during Refuelling	<ul> <li>Contamination (dirt. mud etc.) build-up within Nozzle – clean</li> </ul>
	Nozzle and Receiver or replace Nozzle and have faulty Nozzle
	serviced. Ensure Receiver Dust Caps and a Nozzle Holster or
	Anchor are used.
	<ul> <li>Fuel overly contaminated – investigate and rectify.</li> </ul>
	Temperature below minimum operating temperature of the Nozzle
	<ul> <li>replace Nozzle with a Banlaw Cold Temperature series Nozzle.</li> </ul>
Nozzle Uncouples	Incorrect combination of Nozzle and Receiver. Confirm
trom Receiver	compatibility. Only use the correct combination of Nozzle and
During Refuelling	
	worn ball lock mechanism on Nozzle and/or Receiver. Inspect both     aguinment and replace if pagagager(
	equipment and replace if necessary.
	Contamination within ball lock groove on receiver body. Clean     thoroughly and reconnect nozzle
	<ul> <li>Nozzle improperly coupled to Paceiver. Try again</li> </ul>
	• Nozzie impropeny coupled to Receiver. Try again.

PROBLEM	PROBABLE CAUSE AND SOLUTION
No fuel flow through Receiver	<ul> <li>Valve upstream or downstream within system is closed – investigate.</li> <li>Banlaw FuelTrack receiver ID tag (code) has not been entered into</li> </ul>
	the onsite FMS database and/or properly configured within the database.
	<ul> <li>FuelTrack receiver ID tag has not been "accepted" by local FMS depot;</li> </ul>
	<ul> <li>Receiver ID "tag" has not been entered into FMS database.</li> <li>Existing fault with auto ID dry-break system, e.g. short circuit or under-voltage – investigate and rectify.</li> <li>Faulty auto ID chip in receiver – install new Banlaw FuelTrack Receiver.</li> </ul>
	<ul> <li>Turn Nozzle on (open) and verify ID code is read.</li> <li>Contact your onsite FMS "champion" or Banlaw Helpdesk.</li> </ul>
Nozzle cannot be connected or disconnected from Receiver	<ul> <li>Nozzle operating ("T") Handle not latched in "OFF" (closed) position. Only attempt to connect or disconnect a Nozzle with its operating Handle latched in the "OFF" position.</li> <li>Incorrect combination of Nozzle and Receiver. Confirm compatibility. Only use the correct combination of Nozzle and Receiver.</li> <li>Worn ball lock mechanism on Nozzle and/or Receiver. Inspect both equipment and replace if necessary.</li> <li>Contamination within ball lock groove on receiver body. Clean thoroughly and reconnect nozzle</li> </ul>

# 8 PRODUCT RECYCLING & DISPOSAL

Banlaw values and supports the sustainable use of resources, and the safe, responsible and proper disposal or recycling of all materials within its products. For a description of the principal materials within a Banlaw Receiver, please refer to section 3.

# 9 PRODUCT WARRANTY

Banlaw is committed to providing quality products and services. To provide further assurance, our products and services are backed by generous warranties.

A copy of the Banlaw product warranty terms and conditions is available from Banlaw, the Banlaw website, or your nearest authorised Banlaw agent.

END OF DOCUMENT

Website - <u>www.banlaw.com</u>